

# Certificate

Management system as per  
**DIN EN ISO 50001:2018**



The Certification Body TÜV NORD CERT GmbH hereby confirms as a result of the audit, assessment and certification decision according to ISO/IEC 17021-1:2015, that the organization

**ALPLA Holding GmbH**  
**Allmendstraße 81**  
**6971 Hard**  
**Austria**

**with the locations according to the annex**

operates a management system in accordance with the requirements of DIN EN ISO 50001:2018 and will be assessed for conformity within the 3 year term of validity of the certificate.

Scope

**Manufacturing and development of bottles, closures, preforms and injection molded parts; capsules, tubes and vials made of plastic; capsules made of biodegradable plastics and trading of relevant products. Manufacturing of recycled PET and HDPE pellets. Development, design and manufacturing of tools for the plastics industry. Acquisition and management of properties, buildings and shareholdings.**

Certificate Registration No. 44 764 120724  
Audit Report No. 3539 2499

Valid from 2025-10-18  
Valid until 2028-10-17  
Initial certification 2020

Essen, 2026-03-11

Certification Body at TÜV NORD CERT GmbH



Visit our database to verify the validity of this certificate.

# Annex

to Certificate Registration No. 44 764 120724  
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**ALPLA Holding GmbH**  
**Allmendstraße 81**  
**6971 Hard**  
**Austria**

Certificate Reg. No.	Location	Scope
44 764 120724-009	ALPLA Werke Alwin Lehner GmbH & Co KG Lustenauerstraße 51 6971 Hard, Vorarlberg Austria	Manufacturing and development of bottles, closures, preforms, injection molded parts made of plastic and injection molded capsules made of plastics (BioPBS)
44 764 120724-010	ALPLA Werke Alwin Lehner GmbH & Co KG Leopold Lehner Straße 36 2751 Steinabrückl, Niederösterreich Austria	Manufacturing and development of bottles, closures and preforms made of plastic
44 764 120724-054	ALPLA Waidhofen GmbH Brunnerstraße 40 3830 Waidhofen/Thaya, Niederösterreich Austria	Manufacturing and development of closures and injection molded parts made of plastic
44 764 120724-149	ALPLA Werke Alwin Lehner GmbH & Co KG Kuhbrückweg 6 6714 Nüziders, Vorarlberg Austria	Manufacturing and development of bottles made of plastic
44 764 120724-201	ALPLA Werke Alwin Lehner GmbH & Co KG Erdberger Lände 22, Geb. 5 1030 Wien Austria	Manufacturing and development of bottles made of plastic
44 764 120724-221	ALPLA AT Recyclingsbeteiligungsgesellschaft m.b.H. Allmendstraße 81 6971 Hard Austria	Acquisition and management of properties and buildings

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44 764 120724-222	ALPLA Air Charter Allmendstraße 81 6971 Hard Austria	Acquisition and management of shareholding and properties
44 764 120724-224	ALPLA Kunststoff GmbH Mockenstraße 34 6971 Hard Austria	Acquisition and management of properties and buildings
44 764 120724-225	ALPLA TH Recyclingbeteiligungsgesellschaft m.b.H. Allmendstraße 81 6971 Hard Austria	Acquisition and management of properties and buildings
44 764 120724-226	ALPLA Recyclingholding GmbH Allmendstraße 81 6971 Hard Austria	Acquisition and management of properties and buildings
44 764 120724-227	ALPLA Pharmaholding GmbH Allmendstraße 81 6971 Hard Austria	Acquisition and management of properties and buildings
44 764 120724-228	AMET BG GmbH Allmendstraße 81 6971 Hard Austria	Acquisition and management of properties and buildings
44 764 120724-229	AMET GmbH Allmendstraße 81 6971 Hard Austria	Acquisition and management of properties and buildings
44 764 120724-230	AMET Holding GmbH Allmendstraße 81 6971 Hard Austria	Acquisition and management of properties and buildings
44 764 120724-231	ALPLA Werke Beteiligungsgesellschaft m.b.H. Allmendstraße 81 6971 Hard Austria	Acquisition and management of properties and buildings

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44 764 120724-232	Latitude Air Charter GmbH Mockenstraße 35 6972 Fußach Austria	Acquisition and management of shareholding / Acquisition and management of properties
44 764 120724-258	PET Recycling Team GmbH Madersperger Straße 6 2752 Wöllersdorf Austria	Manufacturing of recycled PET and HDPE pellets
44 764 120724-011	ALPLA Belgium N.V. Westerring 13 9700 Oudenaarde, Oost-Vlaanderen Belgium	Manufacturing and development of bottles, closures, preforms and injection molded parts made of plastic
44 764 120724-036	ALPLA d.o.o. Vojvodici 19, Novaki Samoborski 10431 Sveta Nedelja Croatia	Manufacturing and development of bottles and preforms made of plastic
44 764 120724-002	ALPLA spol. s.r.o. Petrovice 8 25751 Bystrice, Středočeský kraj Czech Republic	Manufacturing and development of bottles, closures, preforms and injection molded parts made of plastic
44 764 120724-233	ALPLA VV CZ s.r.o. K Zeleným domkům 1715 14800 Praha Czech Republic	Acquisition and management of properties and buildings
44 764 120724-055	EUROFLACO DIJON S.A.R.L. 2, Boulevard Jean-Moulin - CS 40005 21800 Chevigny Saint Sauveur Bourgogne-Franche-Comté France	Manufacturing and development of bottles and preforms made of plastic
44 764 120724-089	EUROFLACO COMPIEGNE S.A.R.L. 7, Avenue Louis Barbillon 60200 Compiègne, Hauts-de-France France	Manufacturing and development of bottles made of plastic
44 764 120724-142	ALPLA France SAS Z.I. Nord - Rue Andre Durouchez 80013 Amiens, Hauts-de-France France	Manufacturing and development of bottles made of plastic

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44 764 120724-143	ALPLA France SAS 4, Rue du Clos Thomas Parc d'Activités Euro Val de Loire 41330 Fossé, Centre-Val de Loire France	Manufacturing and development of bottles and closures made of plastic
44 764 120724-204	ALPLA France SAS 2, Rue des Etangs 77140 Saint-Pierre-les-Nemours France	Manufacturing and development of bottles made of plastic
44 764 120724-205	ALPLA France SAS Rue du Chateau d'Eau 78120 Rambouillet France	Manufacturing and development of bottles made of plastic
44 764 120724-056	ALPLA Werke Lehner GmbH & Co KG Sperenbergerstraße 5 12277 Berlin Germany	Manufacturing and development of bottles made of plastic
44 764 120724-057	Lübecker Kunststoffwerk GmbH Oberlinder Straße 59 96524 Föritztal / OT Rottmar Germany	Manufacturing and development of closures made of plastic
44 764 120724-058	ALPLA Werke Lehner GmbH & Co KG Struthweg 5 35285 Gemünden Germany	Manufacturing and development of bottles made of plastic
44 764 120724-059	Lübecker Kunststoffwerk GmbH Niels-Bohr-Ring 38 23568 Lübeck Germany	Manufacturing and development of bottles made of plastic
44 764 120724-060	ALPLA Werke Lehner GmbH & Co KG Im Meisenfeld 14 32602 Vlotho-Exter Germany	Manufacturing and development of bottles and preforms made of plastic
44 764 120724-091	ALPLA Werke Lehner GmbH & Co KG Thomas-Edison-Straße 12 52499 Baesweiler Germany	Manufacturing and development of bottles made of plastic

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44 764 120724-126	ALPLA Werke Lehner GmbH & Co. KG Von-Miller-Straße 11 67661 Kaiserslautern Germany	Manufacturing and development of bottles made of plastic
44 764 120724-144	ALPLA Lehner GmbH & Co KG Henkelstraße 67, Gebäude B23 40589 Düsseldorf/Holthausen Germany	Manufacturing and development of bottles made of plastic
44 764 120724-147	ALPLA Werke Lehner GmbH & Co KG An der Kaiserbrücke 1 55120 Mainz Germany	Manufacturing and development of bottles made of plastic
44 764 120724-212	ALPLA Werke Lehner GmbH & Co KG Hafenstraße 66 59067 Hamm Germany	Manufacturing and development of bottles made of plastic
44 764 120724-235	Grundstücksverwaltung Günther Lehner GmbH & Co. KG Niels-Bohr-Ring 38 23568 Lübeck Germany	Acquisition and management of properties and buildings
44 764 120724-236	ALPLA Werke Lehner GmbH & Co. KG Zusatzbüro Im Meisenfeld 25 32602 Vlotho Germany	Manufacturing and development of bottles and preforms made of plastic
44 764 120724-237	Formenbau Schmitz GmbH Königskamp 29 52428 Jülich Germany	Design, development and manufacturing of moulds for the plastics industry
44 764 120724-238	ALPLA Deutschland GmbH Daimlerstraße 4 88677 Markdorf Germany	Acquisition and management of shareholdings
44 764 120724-239	Lehner GmbH Daimlerstraße 4 88677 Markdorf Germany	Acquisition and management of shareholdings

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44 764 120724-240	Günther Lehner GmbH Daimlerstraße 4 88677 Markdorf Germany	Acquisition and management of shareholdings
44 764 120724-241	Grundstücksgesellschaft Lehner GmbH & Co. KG Daimlerstraße 4 88677 Markdorf Germany	Acquisition and management of properties and buildings
44 764 120724-242	ALPLA Lehner GmbH & Co. KG Daimlerstraße 4 88677 Markdorf Germany	Acquisition and management of properties and buildings
44 764 120724-259	ALPLApharma Markdorf GmbH Daimlerstraße 4 88677 Markdorf Germany	Manufacturing, development of bottles, closures, injected molded parts, capsules and vials made of plastic
44 764 120724-266	Lübecker Kunststoffwerk GmbH Daimlerstraße 4 88677 Markdorf Germany	Acquisition and management of shareholdings
44 764 120724-282	Heinlein Plastik-Technik GmbH Industriestraße 7 + 14 91522 Ansbach Germany	Manufacturing and development of closures, tubes and injection molded parts made of plastic and trading of relevant products
44 764 120724-013	ALPLA UK Limited c/o Muller Milk & Ingredients, Market Way TA6 6DF Bridgwater, Somerset Great Britain	Manufacturing and development of bottles made of plastic
44 764 120724-014	ALPLA UK Limited c/o Muller Milk & Ingredients, Stonebridge Cross Business Park WR9 0NX Droitwich, Worcestershire Great Britain	Manufacturing and development of bottles made of plastic
44 764 120724-015	ALPLA UK Limited Lasborough Road, Kingston MK10 0AB Milton Keynes, Buckinghamshire Great Britain	Manufacturing and development of bottles made of plastic

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44 764 120724-062	ALPLA UK Limited Unit 9 Stonecross Business Park, Yew Tree Way WA3 3JD Golborne, Warrington Great Britain	Manufacturing and development of bottles, closures, preforms and injection molded parts made of plastic
44 764 120724-092	ALPLA UK Limited c/o Unilever UK Ltd, Wood Street, Factory No.1+4 CH62 4ZD Port Sunlight, Merseyside Great Britain	Manufacturing and development of bottles made of plastic
44 764 120724-115	ALPLA UK Limited c/o Arla Foods Ltd, Samian Way HP22 5WJ Aston Clinton, Buckinghamshire Great Britain	Manufacturing and development of bottles made of plastic
44 764 120724-249	ALPLA UK Limited Chequers Way, Palmers Green N13 6BU London Great Britain	Manufacturing and development of bottles made of plastic
44 764 120724-196	ALPLA Packaging Greece Single Member Societé Anonyme 1st km Koropiou-Varis AV 19441 Koropi Greece	Manufacturing and development of bottles, closures, tubes and vials made of plastic and trading of relevant products
44 764 120724-263	ALPLA PHARMA GREECE Single Member Societé Anonyme 1st km Koropiou-Varis AV 19441 Koropi Greece	Manufacturing and development of bottles, closures, injected molded parts and vials made of plastic and trading of relevant products
44 764 120724-037	ALPLA Műanyag Csomagolóipari Kft. Búzavirág utca 8. 2800 Tatabánya, Komárom-Esztergom Hungary	Manufacturing and development of closures and injection molded parts made of plastic
44 764 120724-023	ALPLA Italia S.R.L Strada Statale per Alessandria 8/b 15057 Tortona, Alessandria Italy	Manufacturing and development of bottles, closures and preforms made of plastic
44 764 120724-104	ALPLA Italia S.R.L Via delle Cinque Miglia, 76 00042 Anzio / Rom, Roma Italy	Manufacturing and development of bottles made of plastic

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44 764 120724-166	PLASCO - S.P.A. Via Area Sviluppo Ind. Le Prima 11 03012 Anagni (FR), Frosinone Italy	Manufacturing and development of preforms made of plastic. Manufacturing of recycled PET pellets
44 764 120724-198	ALPLA ITALIA S.R.L. Via Filippo Brunelleschi 14 44020 Ostellato (FE) Italy	Manufacturing and development of bottles made of plastic
44 764 120724-246	ALPLA Italia S.R.L. Via Consortile, 7 civico 2-4-6 03013 Ferentino (FR) Italy	Manufacturing and development of bottles made of plastic
44 764 120724-016	ALPLA Nederland B.V. Groot-Mijdrecht-Straat 39 3641 RV Mijdrecht Netherlands	Manufacturing and development of bottles made of plastic
44 764 120724-135	ALPLA Hoensbroek B.V. De Koumen 12 6433 KD Hoensbroek, Limburg Netherlands	Manufacturing and development of bottles made of plastic
44 764 120724-197	ALPLA Zwolle B.V. Kleefstraat 4 8028 PR Zwolle Netherlands	Manufacturing and development of bottles made of plastic
44 764 120724-003	ALPLA Opakowania z Tworzyw Sztucznych Spółka z o.o. ul. Przemysłowa 2 05-100 Nowy Dwor Mazowiecki, Masovian Poland	Manufacturing and development of bottles made of plastic
44 764 120724-004	ALPLA Opakowania z Tworzyw Sztucznych Spółka z o.o. ul. Lubiejewska 63 07-300 Ostrow Mazowiecka, Masovian Poland	Manufacturing and development of bottles, closures, preforms and injection molded parts made of plastic

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44 764 120724-005	ALPLA Opakowania z Tworzyw Sztucznych Spółka z o.o. ul. Krasickiego 63/71 97-500 Radomsko, Łódzkie Poland	Manufacturing and development of bottles and preforms made of plastic
44 764 120724-006	ALPLA Opakowania z Tworzyw Sztucznych Spółka z o.o. ul. Lesnianka 69 34-300 Zywiec, Silesian Poland	Manufacturing and development of bottles and preforms made of plastic
44 764 120724-248	PRT Radomsko Spółka z o.o. ul. Geodetów 8 97-500 Radomsko Poland	Production of recycled PET pellets
44 764 120724-017	Iberoalpla Portugal - Embalagens Plásticas, Unipessoal LDA Rua da Nazaré EN242 - N°224, Apartado 187 2431-903 Marinha Grande, Distrito de Leiria Portugal	Manufacturing and development of bottles and preforms made of plastic
44 764 120724-165	ALPLA PACKAGING ROMANIA S.A. Strada 13 Decembrie 94A 500164 Brasov, Braşov Romania	Manufacturing and development of bottles and preforms made of plastic
44 764 120724-195	ALPLA PACKAGING ROMANIA S.A. Drumul Dealul Bradului nr. 211-249, Area 4 042158 Bucharest Romania	Manufacturing and development of bottles made of plastic
44 764 120724-277	ALPLA PACKAGING ROMANIA S.A. 1 Mai nr 10I 106300 Urlati Romania	Manufacturing and development of bottles made of plastic
44 764 120724-038	ALPLA d.o.o. Beograd Ive Andrica br. 3 11400 Mladenovac, Beograd Serbia	Manufacturing and development of bottles, closures and preforms made of plastic

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44 764 120724-071	Alpla Slovenija d.o.o. Kotna Ulica 5 3000 Celje Slovenia	Manufacturing and development of bottles and preforms made of plastic
44 764 120724-019	ALPLA Iberica S.A. Carretera Antigua de Vic, s/nº 08520 Les Franqueses del Valles, Catalunya Spain	Manufacturing and development of bottles and closures made of plastic
44 764 120724-020	ALPLA Iberica S.A. Pol.Ind. Los Majanos C/Libertad Nº 4 45350 Noblejas, Toledo Spain	Manufacturing and development of bottles made of plastic
44 764 120724-064	ALPLA Iberica S.A. Pol. Ind. El Romeral, Calle del Textil s/n Parcelas A11-A13 46340 Requena, Comunidad Valenciana Spain	Manufacturing and development of bottles and preforms made of plastic.
44 764 120724-254	ALPLA Iberica S.A. P.I. Riera Marsa-Vial Nord, no1 08170 Montornès del Vallès, Catalunya Spain	Manufacturing and development of bottles made of plastic
44 764 120724-250	ALPLA Iberica S.A. Poligono Industrial El Castillo Z.V.2, 1 W 03630 Sax Spain	Manufacturing and development of bottles made of plastic
44 764 120724-271	ALPLA Iberica S.A. Calle Pino Estrobo, 6 41016 Seville Spain	Manufacturing and development of bottles made of plastic
44 100 120724-021	ALPLA Plastik Sanayi Ve Ticaret Ltd. Sirketi Adana Hacı Sabancı Organize Sanayi Bölgesi, İstiklal Cad. No:13 01790 Sarıcam, Adana Turkey	Manufacturing and development of preforms made of plastic

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44 764120724-065	ALPLA Plastik Sanayi Ve Ticaret Ltd. Sirketi Cumhuriyet Mahallesi İsmet İnönü Caddesi No: 38 Çayırova, Sekerpinar 41490 Çayırova, Kocaeli Turkey	Manufacturing and development of closures and preforms made of plastic
44 764 120724-094	ALPLA Plastik Sanayi Ve Ticaret Ltd. Sirketi Pelitli Köyü Pelitli Yolu Cad. No:123 41490 Gebze, Kocaeli Turkey	Manufacturing and development of bottles and preforms made of plastic
44 764 120724-137	ALPLA Plastik Sanayi Ve Ticaret Ltd. Sirketi Büyük Kayacık Mah. 505 Sk. OSB No:3-3/A-1 Konya Industrial Area 42160 Selçuklu, Konya Turkey	Manufacturing and development of bottles made of plastic

End of the List

Essen, 2026-03-11



Certification Body at TÜV NORD CERT GmbH